

# ► cast film lines

**SML**  
EXTRUSION LINES – ENGINEERED TO PERFORM ►

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► **MACHINE DIRECTION ORIENTED  
FILM (MDO)**

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**Extrusion lines –  
engineered to perform**

# MDO units for excellent film properties

The monoaxial stretching process in SML's cast film lines offers a wide range of options to improve product quality. The interaction of sophisticated engineering and precise machine control makes it possible to adjust the visual appearance, enhance tenacity, increase barrier properties while the film thickness is being reduced.

## ► Key Features

- Vast variety of different film properties
- Motorised adjustable stretching gap
- Safe & easy service-friendly design
- Wide application range of the MDO
- Stiffer film with a good flatness for printing applications

## FILM PROPERTIES



### Increase of:

- Film strength
- Film stiffness
- Puncture resistance
- Linear tear properties
- Gloss
- Dead fold properties
- Barrier properties against water and oxygen
- Breathability



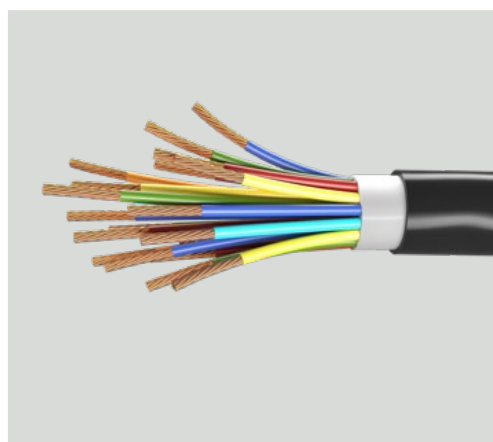
### Decrease of:

- Film thickness
- Elongation in machine direction
- Machine directed tear strength
- Dart drop
- Transparency
- Haze

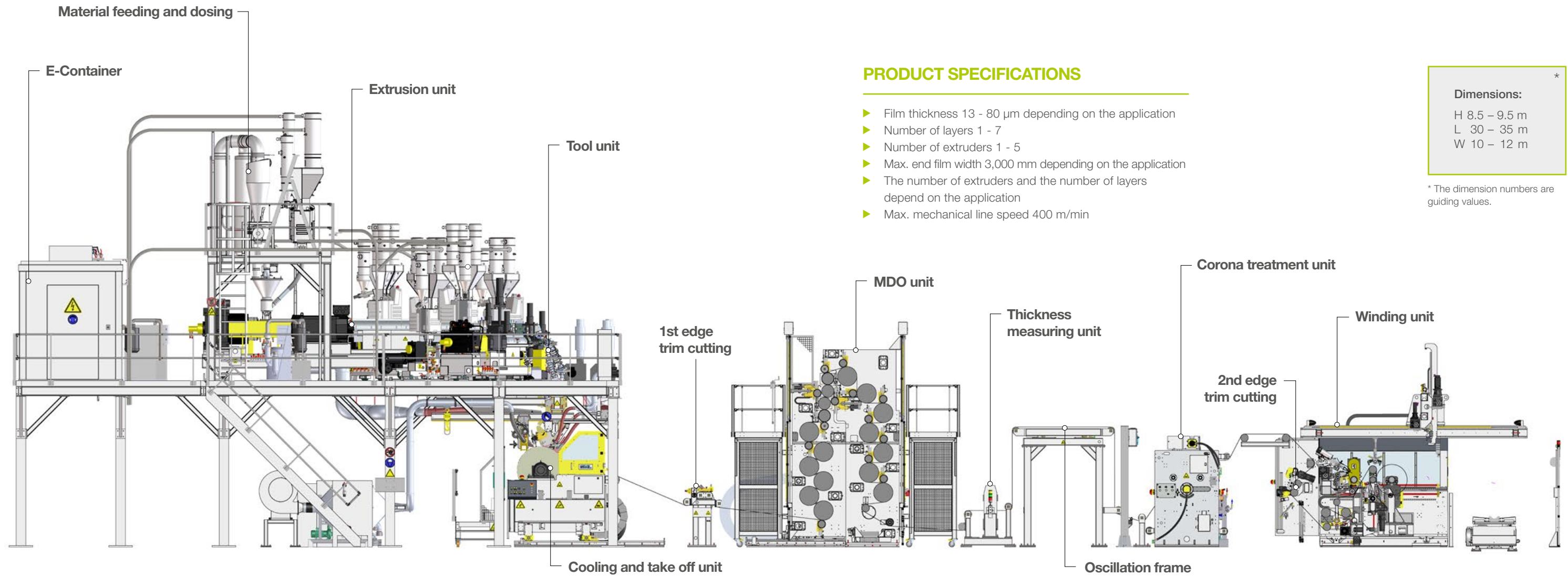


### The premier league in mono-oriented film

SML's cast film lines are employed for the production of many different applications such as carrier handles, stand-up pouches and adhesive tapes. Good flatness facilitates printing applications. In addition, technical requests, such as cable insulation can be realised.







PRODUCT SPECIFICATIONS

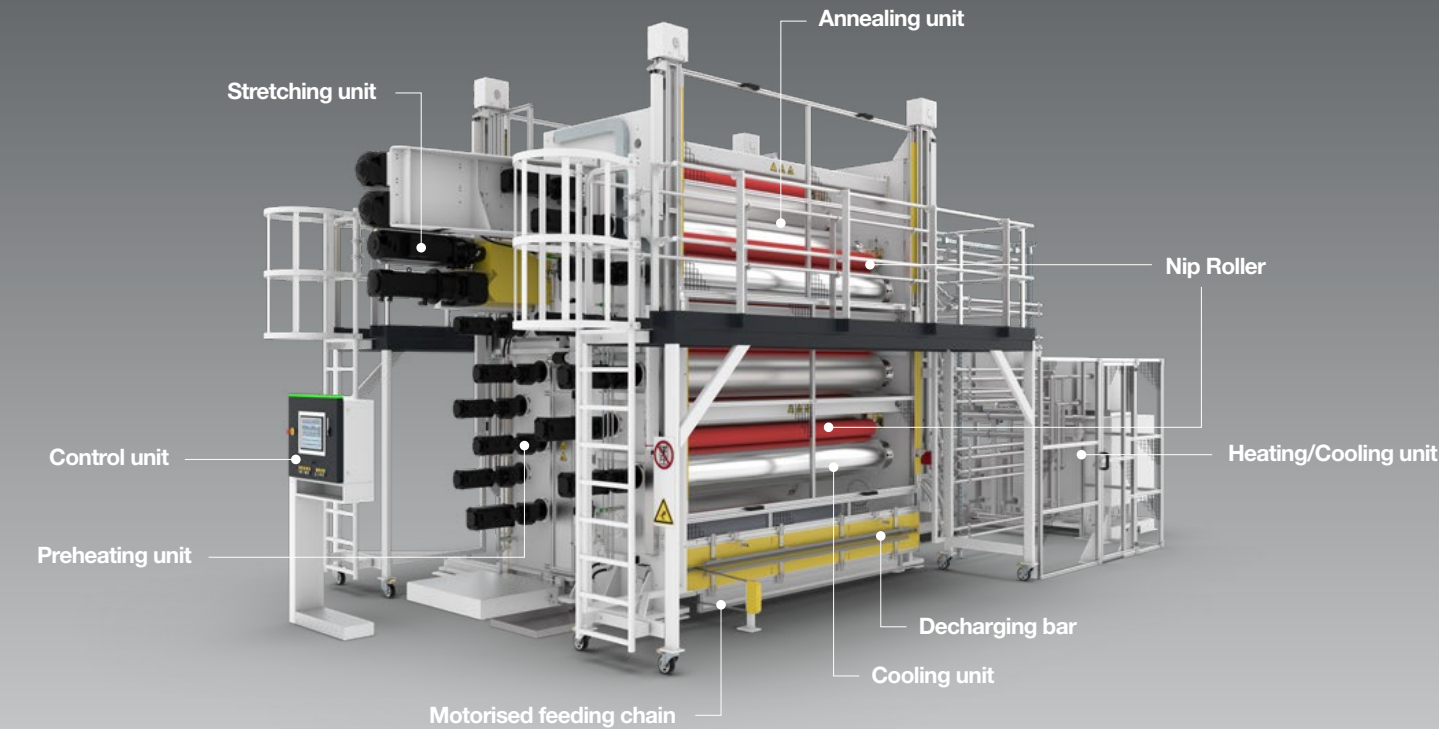
- ▶ Film thickness 13 - 80 µm depending on the application
- ▶ Number of layers 1 - 7
- ▶ Number of extruders 1 - 5
- ▶ Max. end film width 3,000 mm depending on the application
- ▶ The number of extruders and the number of layers depend on the application
- ▶ Max. mechanical line speed 400 m/min

Dimensions:

H 8.5 – 9.5 m  
L 30 – 35 m  
W 10 – 12 m

\* The dimension numbers are guiding values.

MACHINE DIRECTION ORIENTATION (MDO) UNIT



EXTRUSION UNIT

- ▶ Material drying unit for MOPET film production
- ▶ Gravimetric dosing system
- ▶ Extruder diameter 60 – 150 mm
- ▶ Hydraulic filter
- ▶ Fixed geometry or variable geometry feedblock
- ▶ Automatic single manifold die
- ▶ Die splitting system
- ▶ Dual chamber vacuum box
- ▶ Main extruder with vertical scraptruder for refeeding of edge trims
- ▶ Refeeding of all edge trims to the inline recycling unit and refeeding of the recycling material to the main extruder

CHILL ROLL UNIT

- ▶ Primary cooling roll Ø 1,000 mm
- ▶ Secondary cooling roll Ø 400 mm
- ▶ Tertiary cooling roll Ø 400 mm, depending on application
- ▶ Three roll cleaning system
- ▶ Airknife
- ▶ Whole unit vertical and horizontal adjustable
- ▶ Cut-resistant and high grip guiding rolls

DOWNSTREAM EQUIPMENT

- ▶ Thickness measuring system Beta- or IR- or X-ray sensor
- ▶ Corona treatment unit single side, single side reversable or double side
- ▶ Post cooling roll after the corona treatment
- ▶ Oscillation frame or winder oscillation depending on the winder
- ▶ Film inspection system

WINDING UNIT

- ▶ Turret winder for the production of mother rolls
- ▶ Horizontal sliding winder for the production of inline slitted rolls and mother rolls on 3-inch and 6-inch winding shafts
- ▶ Different cross-cutting units available depending on the film

STRETCHING UNIT MDO

- ▶ Edge trim cutting before the stretching unit
- ▶ Pre-heating station with up to 6 rolls
- ▶ Stretching station with 2 rolls and nip rolls
- ▶ Annealing station with up to 6 rolls
- ▶ Cooling roll
- ▶ Automatic film treating unit in the MDO unit
- ▶ Each roll individually driven
- ▶ Each roll individually temperature controlled
- ▶ Discrete PLC control unit for the MDO unit

► **Take advantage  
of our global  
leadership in  
extrusion  
technology.**

**ANALYSES  
DEVELOPMENT  
PRE-TESTED PERFORMANCE  
DELIVERY ON TIME  
SERVICE SUPPORT  
CUSTOMER SATISFACTION**

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**SML - Head Office**

Gewerbepark Ost 32  
4846 Redlham  
Austria  
Phone: +43 7673 90999  
E-mail: [sml@sml.at](mailto:sml@sml.at)  
[www.sml.at](http://www.sml.at)

**SML - Machinery Far East Sdn Bhd**

(1029958-P)  
1201 Block B, Menara Amcorp  
No.18 Jalan Persiaran Barat  
46050 Petaling Jaya  
Selangor Darul Ehsan,  
Selangor, Malaysia  
Phone: +60 3 7955 9098  
E-mail: [yen@sml.at](mailto:yen@sml.at)

**SML - Moscow Office**

Ogorodny proezd, 5  
Building 3, office 408  
127254 Moscow  
Russia  
Phone: +7 495 618 8007  
E-mail: [kna@sml.at](mailto:kna@sml.at)

**SML - Beijing Office**

Unit 1410, Landmark Tower  
No. 8 North Dongsanhuan Road  
Chaoyang District  
100004 Beijing, P.R. of China  
Phone: +86 10 6590 0946  
E-mail: [sml@sml.bj.cn](mailto:sml@sml.bj.cn)

**SML - North America  
Service, Inc.**

Suite 204  
85 Eastern Avenue  
Gloucester MA 01930  
USA  
Phone: +1 978 281 0560  
Mobile: +1 978 394 1553  
E-mail: [jom@sml.at](mailto:jom@sml.at)



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